

**Work Order ID 63240**

Page 1

October 26, 2010 10:05:51 AM

Item ID: D412-698-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Support

Start Date: 10/26/10 Start Qty: 10.00

Required Date: 10/26/10 Req'd Qty: 10.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

0.00

Sio 10/26

JG for BG 10-10-26  
(4)

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

Cg 10/26  
(4)

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

Sio 10/26

(4)

**Work Order ID 63240**

October 26, 2010 10:05:51 AM



Page 2

Item ID: D412-698-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Support

Start Date: 10/26/10 Start Qty: 10.00



Cust Item ID:

Required Date: 10/26/10 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-015 □ Location: \_\_\_\_\_ □ PPP Rev: A*10/26/26 (4)*

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

*10/20/26**10.10.26*

October 26, 2010 10:05:15 AM


**Parent Item Name:** Door Support

**Start Date:** 10/26/10**Required Date:** 10/26/10

**Start Qty: 10.00**

**Required Qty: 10.00**

**Comments:** IPP Rev:C Removed Manufacturing 06-01-25 JLM  
IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L 	NAS1149D0332J	Purchased	No				Each	0.0000	12	120.48			
Washer D3200-1 		Manufactured	No				Each	17.0000	2	20.8			
Door Post Block													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST044				17					
				61691				17					
D3200-3 		Manufactured	No				Each	11.0000	2	61691 20.8			
Door Wedge													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST044				11					
				61517				11					
D3201-1 		Manufactured	No				Each	13.0000	2	61517 20.8			
Doubler													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST044				13					
				62248				13		62248			

# Picklist Print

October 26, 2010 10:05:46 AM

Page 2

Work Order ID: 63240

Parent Item: D412-698-015

Parent Item Name: Door Support

Start Date: 10/26/10

Required Date: 10/26/10

Start Qty: 10.00

Required Qty: 10.00

D3201-3 Manufactured No

Each 18.0000



Doubler

Location

Loc Qty

Loc Code

ST044

18

60064

6

62821

12

Each

15.0000



104

60064

104

D3201-4 Manufactured No



Doubler

Location

Loc Qty

Loc Code

ST044

15

60063

3

62481

12

Each

2,218.000



60063 30

62481 14

12048

MS21042L3 Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

2218

114784

1218

115835

1000

Each

58.0000



114784

12048

MS24693-S277 Purchased No



Screw

Location

Loc Qty

Loc Code

ST288

1

115457

1

ST289

57

115835

57



115835

October 26, 2010 10:05:46 AM

Shop Packet Print

Page 2

## 7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

• COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 08.05.01